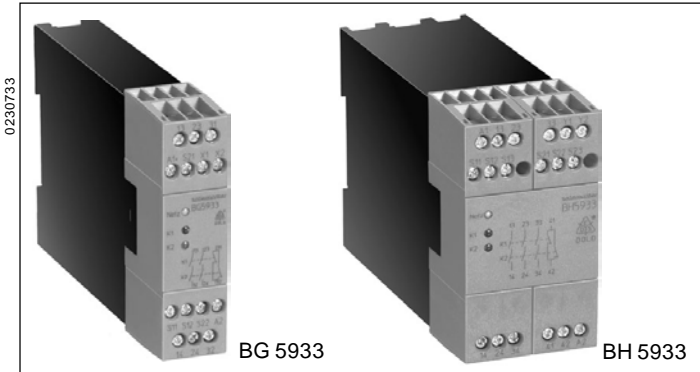
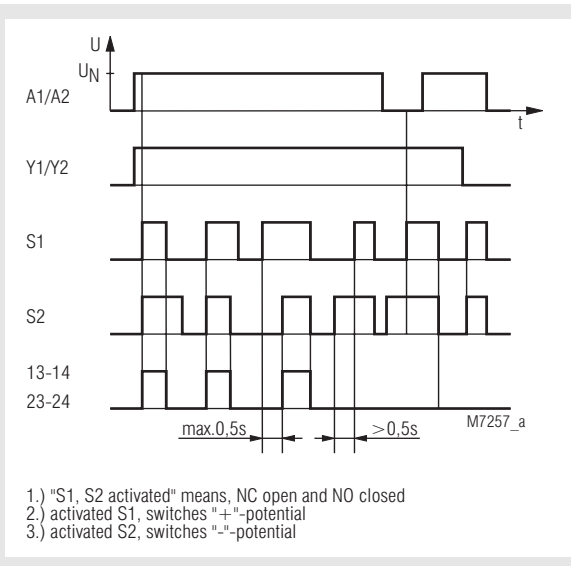


## Two-hand safety relay BG 5933, BH 5933 safemaster



- According to European standard EN 574
- Safety level Type III-C according to EN 574 (02-1997)
- Safety category 4 according to EN 954-1
- According to the EU directive for machines 98/37/EG
- Complies with the safety regulations for two-hand controls on power-operated presses in metalworking ZH 1-456
- Inputs for 2 push buttons with 1 NC and 1 NO contact
- Output: 2 NO contacts, 1 NC contact or 3 NO contacts, 1 NC contact
- Feedback circuit Y1 - Y2 to monitor external contactors used for reinforcement of contacts
- Overvoltage and short circuit protection
- Wire connection: also 2 x 1,5 mm<sup>2</sup> stranded ferruled (isolated), DIN 46 228-1/-2/-3/-4 or 2 x 2,5 mm<sup>2</sup> stranded ferruled DIN 46 228-1/-2/-3
- BG 5933: width 22,5 mm
- BH 5933: width 45 mm

### Function diagram



### Approvals and marking



\* see variants

For the existing BG certificate DOLD has not demanded for an extension. There has not been made any changes on the product since then.

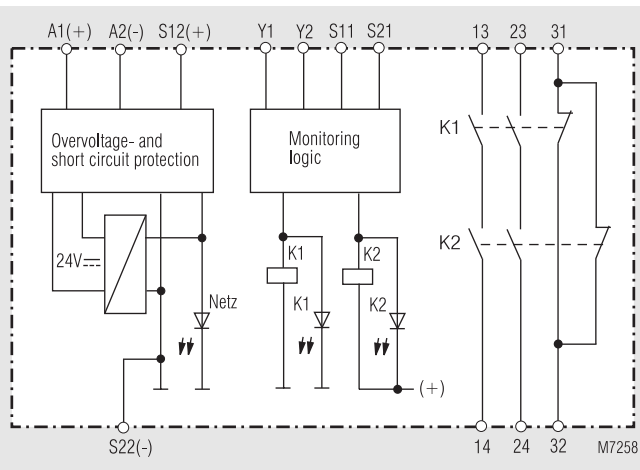
### Applications

Designed for press controls in metalworking as well as in other working machines with dangerous closing movements.

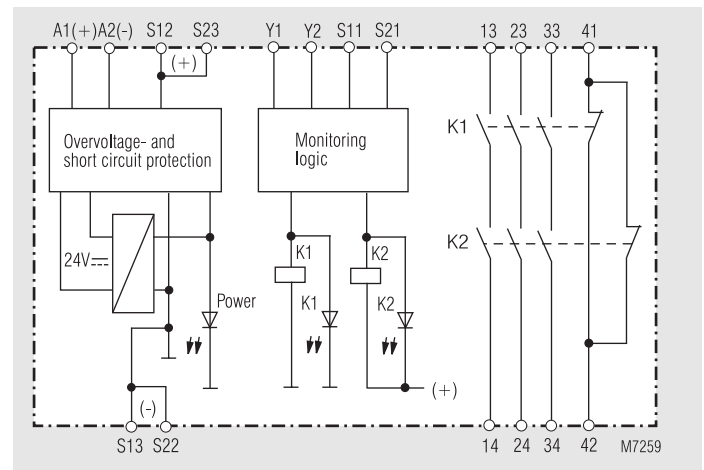
### Indication

- LED power-supply: on, when operating voltage applied
- LED K1: on, when relay K1 active
- LED K2: on, when relay K2 active

### Block diagram

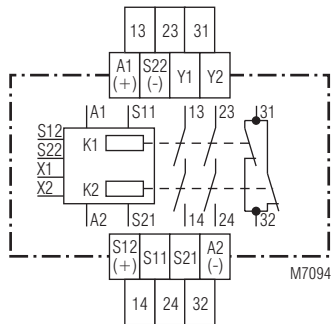


BG 5933

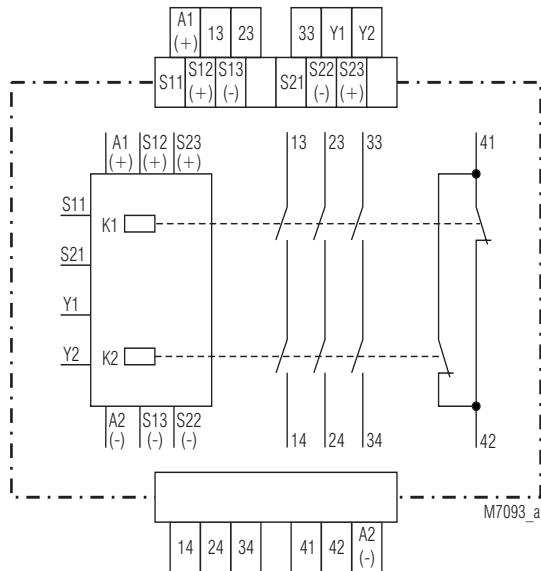


BH 5933

## Circuit diagrams



BG 5933.22



BH 5933.48

## Notes

If both buttons are pressed while switching on the operating voltage (e.g. after voltage failure) the output contacts do not energize. The terminal S22 also serves as reference point for checking the control voltage. On BG 5933 there is only one terminal S12 and S22.

## Set-up instructions

The device has to be connected as shown in the application examples. When connecting the push-buttons in parallel or in series the safe function of the relay is disabled. Connected contactors (relays) must have positive guided contacts and have to be monitored in the feedback circuit.

To start a dangerous movement, 2 push buttons are used, each equipped with 1 NO and 1 NC contact. The output contacts will be switched if both push buttons are operated within  $\leq 0,5$  s. The buttons must be designed and installed in a way, that it is not possible to manipulate or to operate them without intention.

The distance between push buttons and dangerous area must be chosen in a way that it is not possible to reach the dangerous area after release of one button before the dangerous movement comes to standstill.

The safety distance "s" is calculated with the following formula:  
 $s = v \times t + C$

- a) moving speed of person  $v = 1\,600$  mm/s
- b) stopping time of the machine  $t$  (s)
- c) Additional safety distance  $C = 250$  mm

If the risk of accessing the dangerous area is prohibited while the push buttons are pressed e.g. by covering the buttons, C can be 0. The minimum distance has to be in this case 100 mm. See also EN 574.

## Technical data

### Input

#### Nominal voltage $U_N$ :

BG 5933: AC 24 V, DC 24 V  
 BH 5933: AC 24, 48, 110, 120, 127, 230, 240 V  
 DC 24 V

#### Voltage range:

at 10 % residual ripple:  
 AC 0,85 ... 1,1  $U_N$   
 DC 0,9 ... 1,1  $U_N$

#### Nominal consumption:

AC approx. 4 VA  
 DC approx. 2,3 W

#### Nominal frequency:

50 / 60 Hz

#### Delay time for simultaneity

demand: max. 0,5 s

#### Recovery time:

1 s

#### Control contacts:

2 x (1 NO, 1 NC contacts)

#### Current via control contacts with DC 24 V:

NO contact: typ. 50 mA

NC contact: typ. 20 mA

#### Fuse protection:

internal with PTC

#### Overvoltage protection:

by MOV

### Output

#### Contacts:

BG 5933.22:

2 NO, 1 NC contacts

BH 5933.48:

3 NO, 1 NC contacts

The NO contacts are safety contacts.

**ATTENTION! The NC contacts 31-32 or 41-42 can only be used for monitoring.**

#### Operate time:

typ. 40 ms

#### Release time:

typ. 15 ms

#### Contact type:

relay, positively driven

#### Nominal output voltage:

AC 250 V

DC: see continuous current limit curve

#### Switching of low loads:

(contacts with  $5 \mu$  Au)

#### Thermal current $I_{th}$ :

see continuous current limit curve

#### Switching capacity

to AC 15:

AC 3 A / 230 V IEC/EN 60 947-5-1

for NO contacts

AC 2 A / 230 V IEC/EN 60 947-5-1

for NC contacts

to DC 13:

DC 2 A / 24 V IEC/EN 60 947-5-1

for NC contacts

NO contacts

2 contacts in series:

8 A / 24 V  $> 10^5$

ON: 0,4 s, OFF: 9,6 s

#### Electrical contact life

to AC 15 at 2 A, AC 230 V:

$10^5$  switching cycles IEC/EN 60 947-5-1

to DC 13 at 2 A, DC 24 V:

$> 1,5 \times 10^5$  switching cycles

#### Permissible switching capacity:

max. 1 800 switching cycles / h

#### Short circuit strength

max. fuse rating:

6 A gL

IEC/EN 60 947-5-1

#### Line circuit breaker:

C 8 A

#### Mechanical life:

$10 \times 10^6$  switching cycles

### General data

#### Nominal operating mode:

continuous operation

#### Temperature range:

- 15 ... + 55°C

#### Clearance and creepage distances

overvoltage category /

contamination level:

4 kV / 2

IEC 60 664-1

#### EMC

Electrostatic discharge:

8 kV (air)

IEC/EN 61 000-4-2

Fast transients:

2 kV

IEC/EN 61 000-4-4

Surge voltages

between

wires for power supply:

1 kV

IEC/EN 61 000-4-5

between wire and ground:

2 kV

IEC/EN 61 000-4-5

HF-wire guided:

10 V

IEC/EN 61 000-4-6

Interference suppression

Limit value class B

EN 55 011

#### Degree of protection

Housing:

IP 40

IEC/EN 60 529

Terminals:

IP 20

IEC/EN 60 529

## Technical data

<b>Housing:</b>	Thermoplast with V0 behaviour according to UL subject 94
<b>Vibration resistance:</b>	Amplitude 0,35 mm, frequency 10 ... 55 Hz IEC/EN 60 068-2-6
<b>Climate resistance:</b>	15 / 055 / 04 IEC/EN 60 068-1
<b>Terminal designation:</b>	EN 50 005
<b>Wire connection:</b>	1 x 4 mm <sup>2</sup> solid or 1 x 2,5 mm <sup>2</sup> stranded ferruled (isolated) or 2 x 1,5 mm <sup>2</sup> stranded ferruled (isolated) DIN 46 228-1/-2/-3/-4 or 2 x 2,5 mm <sup>2</sup> stranded ferruled DIN 46 228-1/-2/-3
<b>Wire fixing:</b>	Terminal screws M3,5 Box terminals with self-lifting wire protection DIN rail IEC/EN 60 715
<b>Mounting:</b>	
<b>Weight</b>	
BG 5933:	200 g
BH 5933:	400 g

## Dimensions

### Width x height x depth

BG 5933:	22,5 x 84 x 121 mm
BH 5933:	45,0 x 84 x 121 mm

## Standard type

### BG 5933.22 DC 24 V

Article number:	0049544
• Output:	2 NO contacts, 1 NC contact
• Nominal voltage $U_N$ :	DC 24 V
• Width:	22,5 mm

### BH 5933.48 AC 230 V

Article number:	0050071
• Output:	3 NO contacts, 1 NC contact
• Nominal voltage $U_N$ :	AC 230 V
• Width:	45 mm

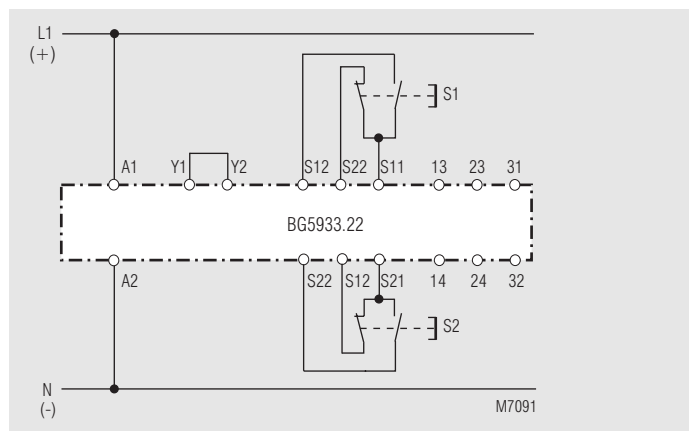
## Ordering example

BG 5933	.22	DC 24 V	
			Nominal voltage
			Contacts
			Type

## Variants

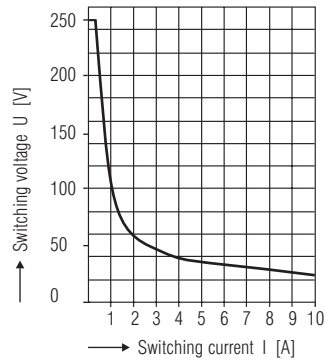
BG 5933/61, BH 5933/61: with UL-approval

## Application examples

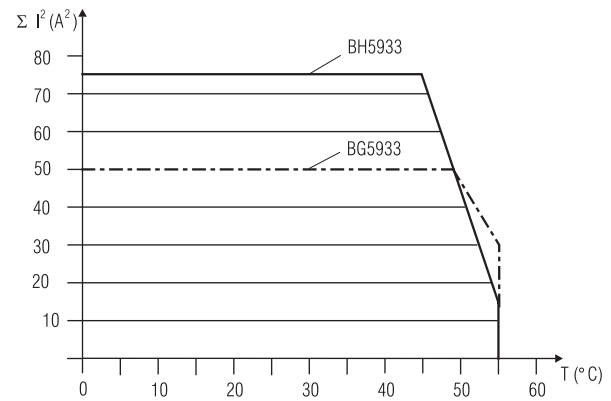


Two-hand control

## Characteristics



Limit curve for arc-free operation with resistive load



Quadratic total current

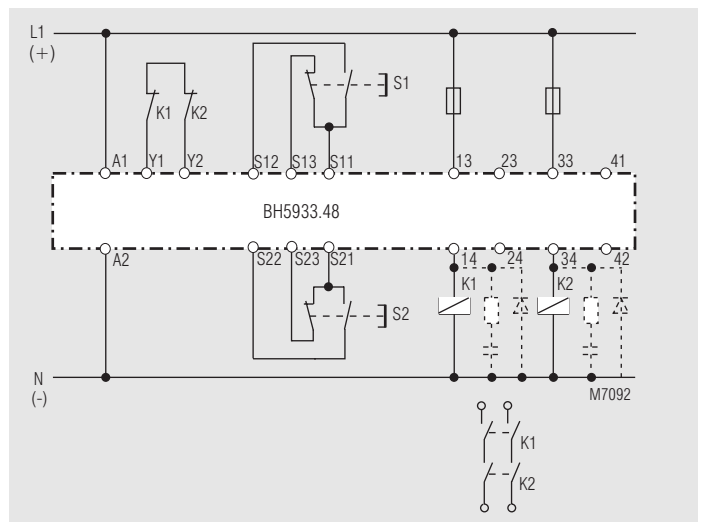
$$\Sigma I = I_1^2 + I_2^2 + I_3^2$$

$I_1; I_2; I_3$  Current via contact paths

BG5933: max. current via 3 contact rows at  $T_u=55^\circ\text{C}$   
 $2 \times 4\text{A} \hat{=} 4^2 + 4^2 = 32\text{A}^2$

BH5933: max. current via 3 contact rows at  $T_u=55^\circ\text{C}$   
 $3 \times 2,25\text{A} \hat{=} 2,25^2 + 2,25^2 + 2,25^2 = 15,2\text{A}^2$

Total current limit curve



Two-hand control with contact reinforcement via external positively-driven contactors. When switching inductive loads spark absorbers are recommended.