

SVP3000 Alphaplus

Smart Valve Positioner (Remote type)

Model AVP200 and AVP201

OVERVIEW

SVP3000 Alphaplus models AVP200 and AVP201 are current-pneumatic smart valve positioners with a separate valve travel detector. The valve detector and positioner are interconnected with a dedicated cable. By installing only its valve detector onto the valve body, it will drastically make positioner maintenance easier as well as improving anti-vibration characteristics. The model AVP201 has a valve travel transmitter function which transmits a 4-20 mA signal.

FEATURES

Anti-vibration characteristics 10G, 2000Hz
Vibration resistance has been improved so that it is five times more durable than conventional current-pneumatic positioners.

It is suitable for valves that are located in an environment with strong vibration, which previously could use only pneumatic positioners.

Easy to use

• Auto setup

The auto-setup function is a fully-automatic configuration program which specifies the actuator and adjusts the zero and span of the valve. The program can be turned on simply from an external switch so that adjustments to the valve can be performed quickly and safely in hazardous areas.

High reliability

• Positive seating

The positive seating function completely shuts off the valve if the input signal becomes lower than previously set. This in turn enhances the full shut-off capabilities of the valves.

• Self-diagnostic

The self-diagnostic function provides with the ability to check the status of the positioner at any time and to alert in case of failure.



Single model for multiple specifications

SVP Alphaplus' settings can be changed without replacing any parts. A single model can be modified to suit any application.

• Input range:

Configurable to any required range for split range

• Flow characteristic:

Linear, EQ%, Quick opening or custom user characteristics

• Actuator type:

Double or single acting actuator (optional reversing relay required)

Travel transmission

The model AVP201 transmits a 4-20 mA signal proportional to the valve travel. The valve travel can be monitored from the control room.

China RoHS

This device is used in the Oil & Gas, Petrochemical, Chemical, Pulp & Paper, Food & Beverage, Machinery, Steel/Metal & Mining, and Automobile industries and therefore does not fall under the China RoHS Legislation. If this device is used in semiconductor manufacturing equipment, labeling on the device and documents for the China RoHS may be required. If such documents are required, consult an Azbil Corp. representative.

FUNCTIONAL SPECIFICATIONS**Applicable actuator**

Single and double acting actuator
Linear and rotary motion actuator

Approvals**TIIS Flameproof approval**

Body: Ex d IIC T6 Approval No. TC17094
Valve travel detector: Ex d IIC T6 Approval No. TC18270

Control signal input

4-20 mA DC (Configurable to any required range for split range minimum span 4 mA DC), minimum driving current: 3.85 mA.

In case of model AVP201 when signal input is less than 3.85 mA output current will be burnout.

Input resistance

300 Ω max. / 20 mA DC

Output characteristics

- Linear, Equal percentage, Quick opening
- Custom Configurable- 15 segments

Stem travel range

14.3 mm to 100 mm when feedback lever angle $\pm 4^\circ$ to $\pm 20^\circ$

Bypass operation

Auto / manual external switch (For single acting type only)

Air supply pressure

140 to 700 kPa {1.4 to 7.0 kgf/cm²}

Air consumption

4 ℓ /min(N) maximum at 140 kPa {1.4 kgf/cm²}

5 ℓ /min(N) maximum at 280 kPa {2.8 kgf/cm²}

6 ℓ /min(N) maximum at 500 kPa {5.0 kgf/cm²}

10 ℓ /min(N) maximum at 400k Pa {4.0 kgf/cm²}

for double acting type

Maximum air deliver rate

110 ℓ /min(N) at 140 kPa {1.4 kgf/cm²}

250 ℓ /min(N) at 400 kPa {4.0 kgf/cm²}

for double acting type

Output balanced pressure

55 \pm 5% for double acting type only

Lightning protection

Peak value of voltage surge: 12 kV
Peak value of current surge: 1000A

Vibration tolerance

(with standard mounting kit on Azbil Corporation's HA actuator)

Body: 2 G, 5 to 400 Hz
Valve: 10 G, 5 to 2000 Hz

Ambient temperature limits

-40°C to 80°C
TIIS Flameproof model: -20°C to 55°C

Ambient humidity limits

10% to 90% RH

Configuration tools

- Model CFN100 (CommPad Smart Communicator)
- Model SFC160 or SFC260 (SFC Smart Field Communicator, Software version 7.8 or later)

PERFORMANCE SPECIFICATIONS**Accuracy**

$\pm 1\%$ F.S. ($\pm 2.5\%$ with custom output characteristics)
Depending on cable length, the accuracy varies as follows.

| Cable length | Accuracy |
|--------------|------------------|
| 5 m | $\pm 1.2\%$ F.S. |
| 10 m | $\pm 1.7\%$ F.S. |
| 20 m | $\pm 2.7\%$ F.S. |

For 4 mA \leq input signal span < 8 mA, $\pm 1.5\%$ F.S.

Note) Depend on the air pipe diameter, or pipe length, the auto setup program will not properly operate.

Travel transmission Accuracy

$\pm 1\%$ F.S. ($\pm 2.5\%$ with output characteristics modification)
Only for travel transmission type (model AVP201)

PHYSICAL SPECIFICATIONS**Enclosure classification**

JIS C0920 watertight, NEMA type 4X, IEC529 IP66 equivalent

Finish

Baked acrylic

Color

Dark blue

Material**Body case**

Cast aluminum

Case of valve travel detector

Stainless steel

Cable

Polyvinyl chloride for ambient temperature up to 80°C

Weight**Body**

For single acting type:

Without Pressure regulator with filter : 3.3 kg
With Pressure regulator with filter : 4.0 kg

For double acting type:

Without Pressure regulator with filter : 3.6 kg
With Pressure regulator with filter : 4.3 kg

Valve travel detector

0.9 kg

Cable

0.2 kg / 1 m

Outer diameter: 9.8 mm

Sheath material: PDC (PVC)

INSTALLATION

Air connections

Rc1/4 or 1/4NPT internal thread

Electrical connections

G1/2 or 1/2NPT internal thread

For Travel transmission, additional wiring for the power supply is required.

Conditions of supply air (JIS C1805-1 (2006))

Particles

Maximum diameter 3 μm

Oil mist

Less than 1 ppm at mass

Humidity of the air supply

The dew point should be at least 10°C lower than the temperature of this device.

Typical installation

Figure 1 shows wiring for the model AVP200 (Smart positioner without travel transmission). In this case, you can connect a SVP to its terminal for communications.

Figure 2 shows wiring for the model AVP201 (Smart positioner with travel transmission). In this case, you can connect a SVP anywhere along the travel transmission wiring for communications.

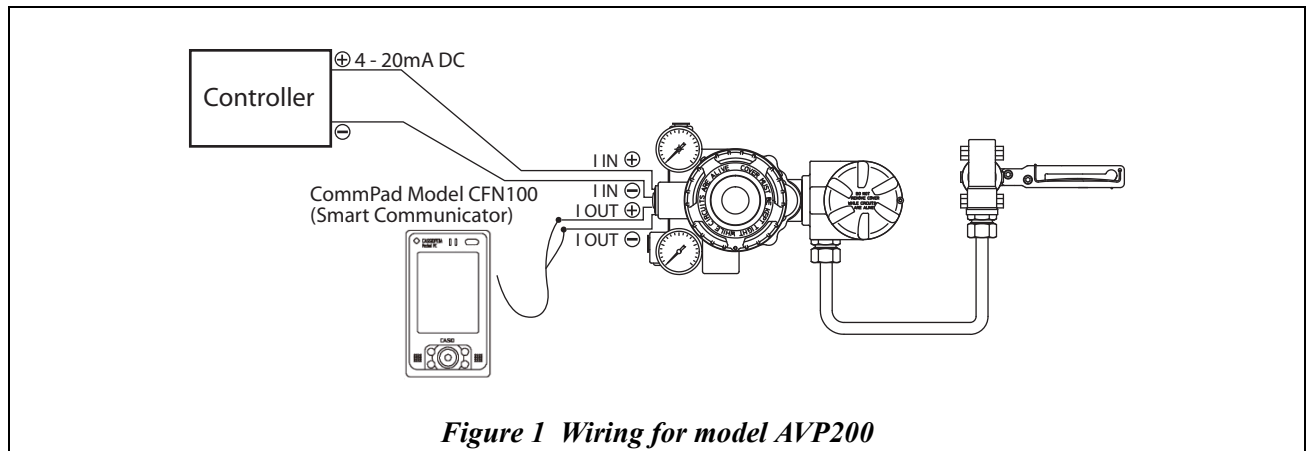


Figure 1 Wiring for model AVP200

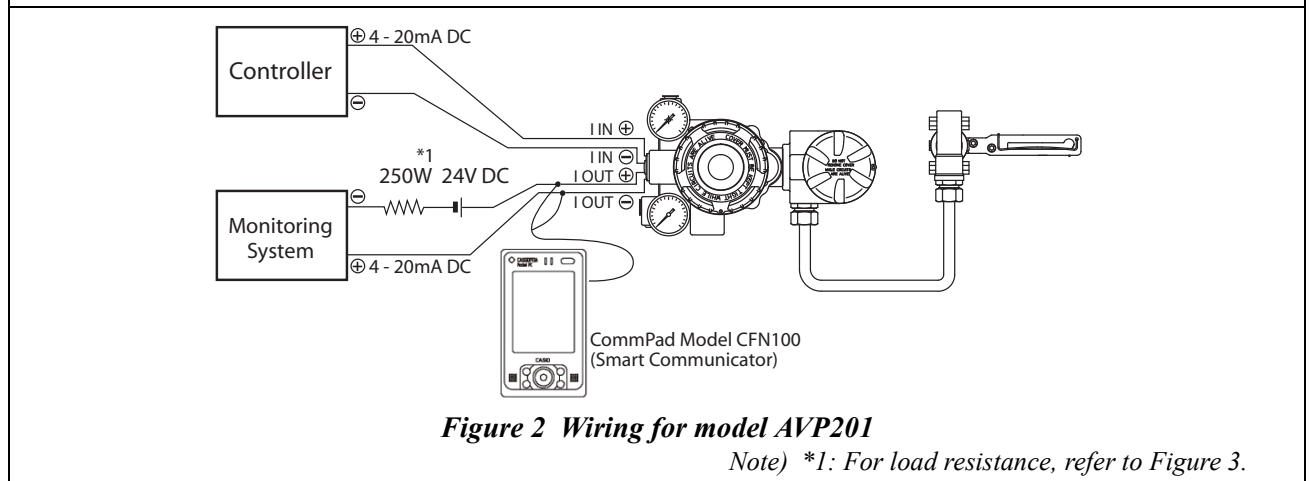


Figure 2 Wiring for model AVP201

Note) *1: For load resistance, refer to Figure 3.

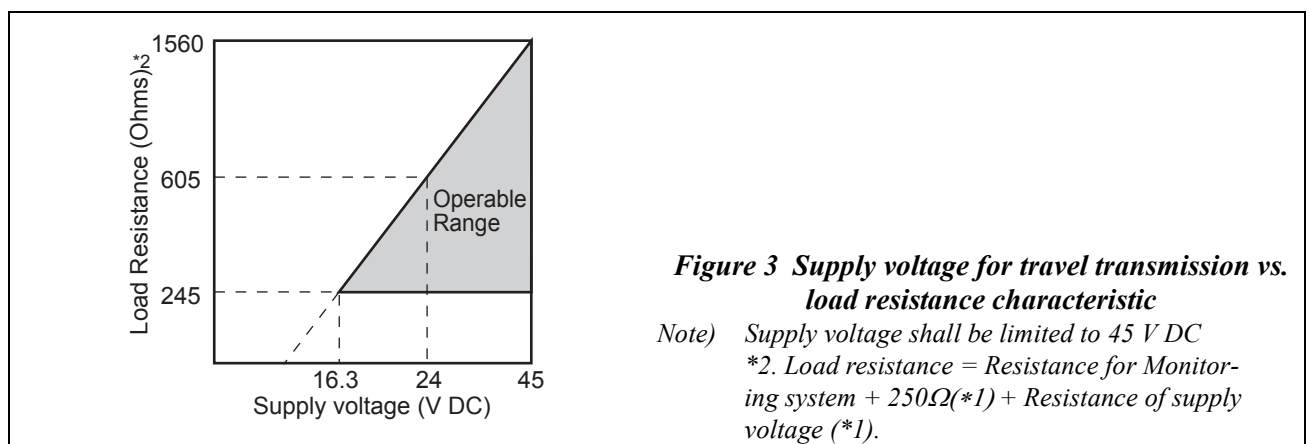


Figure 3 Supply voltage for travel transmission vs. load resistance characteristic

Note) Supply voltage shall be limited to 45 V DC
 *2. Load resistance = Resistance for Monitoring system + 250 Ω (*1) + Resistance of supply voltage (*1).

MODEL SELECTION

| | | | | | | | | | | | | |
|--------|-----|-----|-----|-----|-----|---|-----|-----|-----|-----|---|------|
| AVP200 | (1) | (2) | (3) | (4) | (5) | - | (6) | (7) | (8) | (9) | - | (10) |
|--------|-----|-----|-----|-----|-----|---|-----|-----|-----|-----|---|------|

Analog signal (4 to 20 mA DC) without travel transmission.

| | | | | | | | | | | | | |
|--------|-----|-----|-----|-----|-----|---|-----|-----|-----|-----|---|------|
| AVP201 | (1) | (2) | (3) | (4) | (5) | - | (6) | (7) | (8) | (9) | - | (10) |
|--------|-----|-----|-----|-----|-----|---|-----|-----|-----|-----|---|------|

Analog signal (4 to 20 mA DC) with travel transmission.

- Note) *1 One set of THIS Flameproof cable gland shall be attached for model AVP200. Two sets are for model AVP201.
 *2 Standard finish is equal to previous Y138A. Corrosion proof is equal to previous Y138B.
 *3 No domestic sales in Japan due to Non-SI unit.
 *4 For THIS Flameproof model, these elbows should be put on the supplied cable gland. Code "A" and "C" can not be selected simultaneously.
 *5 Select "YW" or "YJ" for old-type motion connectors.
 *6 Code "W" of option (10) must be selected.
 *7 Select model AVP200/AVP201 only when the direction of drain of the pressure regulator with filter on the control valve is downward (ground).
 *15 Select the option with the restoration feedback lever, if GOM manufactured before April, 1988. Select the option '8' (Accessory bracket for GOM actuator - Use the case of existing GOP) if the existing control valve assembled with GOP and the accessories such as the Lock-up valves and solenoid valves.

| | | | | | |
|--|--|------------------------------------|----------------------------------|----------------------------------|------|
| (1) Structure | Connection | Air piping | Electrical connection | Mounting thread | Code |
| | Water-proof | Rc1/4 | G1/2 | M8 | X |
| | Water-proof | 1/4NPT internal | 1/2NPT internal | 5/16-18 | P |
| | THIS Flameproof with cable gland *1 | Rc1/4 | G1/2 | M8 | E |
| (2) Finish | Standard (Baked acrylic) *2 | | | | S |
| | Corrosion proof (Baked epoxy) *2 | | | | B |
| | Silver finish (Baked acrylic) | | | | D |
| (3) Positioner action | Direct action - Air pressure increases with control signal increase | | | | D |
| | Reverse action - Air pressure decreases with control signal increase | | | | R |
| (4) Supply air pressure classification | Air supply range | | Pressure gauge scale | Max. regulator setting | |
| | 130≤Ps≤150 kPa {1.3≤Ps≤1.5 kgf/cm ² } | | 200 kPa {2 kgf/cm ² } | 400 kPa {4 kgf/cm ² } | 1 |
| | 150<Ps≤300 kPa {1.5<Ps≤3.0 kgf/cm ² } | | 400 kPa {4 kgf/cm ² } | 400 kPa {4 kgf/cm ² } | 2 |
| | 300<Ps≤400 kPa {3.0<Ps≤4.0 kgf/cm ² } | | 600 kPa {6 kgf/cm ² } | 400 kPa {4 kgf/cm ² } | 3 |
| | 400<Ps≤450 kPa {4.0<Ps≤4.50 kgf/cm ² } | | 600 kPa {6 kgf/cm ² } | 700 kPa {7 kgf/cm ² } | 4 |
| 450<Ps≤700 kPa {4.5<Ps≤7.0 kgf/cm ² } | | 1000 kPa {10 kgf/cm ² } | 700 kPa {7 kgf/cm ² } | 5 | |
| (5) Scale unit (Pressure gauge) | kPa | | | | A |
| | kgf/cm ² *3 | | | | B |
| | MPa | | | | C |
| | bar | | | | D |
| | psi *3 | | | | E |

| | | | | | |
|---|--|--|--|--|------------------|
| (6) Pressure regulator with filter | No selection | | | | X |
| | Model KZ03 pressure regulator with filter (Mounted on positioner) *7 | | | | 1 |
| (7) Cable length | 3 m (For ambient temperature -40 to +80°C) | | | | 3 |
| | 5 m (For ambient temperature -40 to +80°C) | | | | 5 |
| | 10 m (For ambient temperature -40 to +80°C) | | | | T |
| | 20 m (For ambient temperature -40 to +80°C) | | | | W |
| (8)(9) Actuators (for bracket) | No selection | | | | XX |
| | For single acting actuator | | | | Refer to Table 1 |
| | For double acting actuator | | | | Refer to Table 2 |

| | | | | | |
|--------------------|---|--|--|--|---|
| (10) Option | With terminal box for remote cable assembly (standard) | | | | M |
| | Universal elbow explosion-proof (SUS304 G1/2) 1 pc. For model AVP200 *4 | | | | A |
| | Universal elbow explosion-proof (SUS304 G1/2) 2 pcs. For model AVP201 *4 | | | | C |
| | Stainless filter for KZ03 (Pressure regulator with filter) | | | | K |
| | Stainless mounting kit of a positioner side and pressure regulator with filter | | | | U |
| | Reversing relay for double acting actuator | | | | W |
| | Seal tape prohibited | | | | J |
| | Mounting bracket for accessories on GOM actuator (in case of replacing GOP) *15 | | | | 8 |

Configuration Following shows default and optional settings of each configurable parameter of SVP.
 Unless otherwise specified, the Smart Valve Positioner will be shipped in the following configuration.
 1. Input control signal 4 to 20 mA The minimal span for custom range = 4mA
 2. Output characteristic LinerEQ or QO can be ordered or set by user.
 3. Valve action Direct (Plug above seat)Reverse (Plug below seat) can be ordered or set by
 4. Output signal for position transmission 4 to 20 mA DE also selectable

Table 1 Mounting bracket for single acting actuator

| (8)(9) Mounting bracket for pneumatic actuators | Code |
|--|------|
| PSA1, PSA2, PSK1 | YS |
| PSA3, PSA4 / VA1 to VA3 produced after Apr.'83 *8 | YQ |
| PSA3, PSA4 for existing valves produced on/before 1999 | YY |
| PSA6 / VA4 to VA6 produced after Apr.'83 *8 | YL |
| HA1 | YA |
| HA2, HA3, HL2, HL3 | YT |
| HA4, HL4 | YN |
| HK1, VM1 *10 (material SS400 zinc plated) | YK |
| VR1 | YV |
| VR2, VR3 | YR |
| VR3H | Y6 |
| RSA1 | YF |
| RSA2 | YU |
| GOM83S, GOM84S, GOM103S | YG |
| GOM124S | YM |
| VA1 - VA3 (for old-model motion connectors) produced on/before Apr.'83 800-1, 800-3 *9 | YW |
| VA4, VA5 (for old-model motion connectors) produced on/before Apr.'83 800-4, 800-5 *9 | YJ |
| Motoyama Mfg. 2800 series 240, 280, 330, Nihon Koso A100 series 270, 320 *5 | TA |
| Motoyama Mfg. 2800 series 400, 500S, 500L, Nihon Koso A100 series 400, 500 *5 | TB |
| Motoyama Mfg. 2800 series 650S, 650L *5 | TC |
| Motoyama Mfg. 2800 series 240, 280, 330 (with side manual) | TD |
| Motoyama Mfg. 2800 series 400, 500S, 500L (with side manual) | TE |
| Motoyama Mfg. 2800 series 650S, 650L (with side manual) | TF |
| Motoyama Mfg. 3800 series (multi-spring type) N24, N28, N33S *5 | TJ |
| Motoyama Mfg. 2922 series (Gyrol-I) G.R.I 280H, 330H, 400HS, 400H, 500H | TL |
| Motoyama Mfg. 3993 series (Gyrol-II) 280, 330, 400, 2911-1M series 280H, 330H, 400H | TG |
| Masoneilan 37, 38 series #9, #11 *5 | MA |
| Masoneilan 37, 38 series #13 *5 | MB |
| Masoneilan 37, 38 series #15, #18 *5 | MC |
| Masoneilan 37, 38 series #15, #18 (with side manual) | MF |
| Masoneilan type 35002 series Camflex II #4-1/2, #6, #7 | MG |
| Nihon Koso TC-500 series TC520S | TP |
| Nihon Koso TC-700 series TC-713S | TS |
| Nihon Koso TC-700 series TC-722SS | TT |
| Tyco Flow Control Japan AK05, AK09S, AK12S, AK15S | KA |
| Tyco Flow Control Japan AG06S, AGN06S | KG |
| Tyco Flow Control Japan AG09S, AGN09S | KH |
| Tyco Flow Control Japan AG13S, AGN13S | KJ |

Table 1 Mounting bracket for single acting actuator

| (8)(9) Mounting bracket for pneumatic actuators | Code |
|---|------|
| Tyco Flow Control Japan AW13S | KV |
| Tyco Flow Control Japan AW17S | KW |
| Tomoe Valve Z series Z-06S, 08S, 11S, 13S | EA |
| Tomoe Valve T-matic 3Q-1, 2, 3, 4 | E3 |
| Fisher 657, 667 series 50 | FC |
| Fisher 657, 667 series 60 | FD |

Note) *2 If no suitable mounting bracket can be found, contact a sales representative.

*5 Select in the case of without manual handle or with manual handle mounted on top of the actuators.

*8 Select "YW" or "YJ" for old-type motion connectors. (Produced on/before Apr.'83)

*9 Consult a sales representative in case of no mounting hole on the side of valve yoke.

*10 In case "VM" type actuator is required following conditions, 1. select model "VCT" for the body, 2. the existing positioner should be HEP or VPE, 3. yoke should be model HK. If another specification is required, contact your sales representative.

*13 For model VSP (PVC body), an additional support bracket is required for the AVP.

Table 2 Mounting bracket for double acting actuator

| (8)(9) Mounting bracket for pneumatic actuators | | Code |
|---|--------|------|
| VP5, 6 | *7 | Y1 |
| SLOP560, 1000, 1000X | *7 *14 | Y2 |
| SLOP1500, 1500X | *7 *14 | Y3 |
| DAP560, 1000, 1000X | *7 *14 | Y4 |
| DAP560, 1500, 1500X | *7 *14 | Y5 |
| GOM44L, 44LM (Springless horizontal) | *7 | G1 |
| GOM410L, 410LM (Springless horizontal) | *7 | G2 |
| GOM64L, 64LM (Springless horizontal) | *7 | G3 |
| GOM66L, 66LM (Springless horizontal) | *7 | G4 |
| GOM610L, 610LM (Springless horizontal) | *7 | G5 |
| GOM84L, 84LM (Springless horizontal) | *7 | G6 |
| GOM86L, 86LM (Springless horizontal) | *7 | G7 |
| GOM810L, 810LM (Springless horizontal) | *7 | G8 |
| GOM1210L, 1210LM (Springless horizontal) | *7 | GT |
| GOM1510L, 1510LM (Springless horizontal) | *7 | GU |
| GOM44L, 44LM (Springless horizontal) with restoration feedback lever | *7 *15 | GE |
| GOM410L, 410LM (Springless horizontal) with restoration feedback lever | *7 *15 | GF |
| GOM64L, 64LM (Springless horizontal) with restoration feedback lever | *7 *15 | GG |
| GOM66L, 66LM (Springless horizontal) with restoration feedback lever | *7 *15 | GH |
| GOM610L, 610LM (Springless horizontal) with restoration feedback lever | *7 *15 | GJ |
| GOM84L, GOM84LM (Springless horizontal) with restoration feedback lever | *7 *15 | GK |
| GOM86L, GOM86LM (Springless horizontal) with restoration feedback lever | *7 *15 | GL |
| GOM810L, GOM810LM (Springless horizontal) with restoration feedback lever | *7 *15 | GM |
| GOM1210L, GOM1210LM (Springless horizontal) with restoration feedback lever | *7 *15 | GN |
| GOM1510L, GOM1510LM (Springless horizontal) with restoration feedback lever | *7 *15 | GP |
| GOM84LM (Springless vertical) | *7 | GB |
| GOM124LM (Springless vertical) | *7 | GC |
| Nihon Koso 6300 series 63A2, AT series AT20 | *7 | T2 |
| Nihon Koso 6300 series 63A3, B2, BA, B3, BB, B5, AT series AT-30, 200, 250, 300, 350, 500 | *7 | T3 |
| Nihon Koso 6300 series 63A4, A5, A6, AT series AT40, AT50, AT60 | *7 | T4 |
| Nihon Koso 6300 series AT series AT25 | *7 | T5 |
| Nihon Koso TC-500 series TC-520W | *7 *16 | TP |
| Nihon Koso TC-700 series TC-713W | *7 | TS |
| Tyco Flow Control Japan AK05, AK09, AK12, AK15 | *7 | KA |
| Tyco Flow Control Japan AG06, AGN06 | *7 | KG |
| Tyco Flow Control Japan AG09, AGN09 | *7 | KH |
| Tyco Flow Control Japan AG13, AGN13 | *7 | KJ |
| Tyco Flow Control Japan AW13 | *7 | KV |

Table 2 Mounting bracket for double acting actuator

| (8)(9) Mounting bracket for pneumatic actuators | | Code |
|---|----|------|
| Tyco Flow Control Japan AW17 | *7 | KW |
| KITZ B series BS-2, BSW-2, B-2 | *7 | B2 |
| KITZ B series BS-3, BSW-3, B-3 | *7 | B3 |
| KITZ B series BS-4, BSW-4, B-4 | *7 | B4 |
| KITZ B series BS-5, BSW-5, B-5 | *7 | B5 |
| KITZ B series BS-6, BSW-6, B-6 | *7 | B6 |
| Tomoe Valve Z series Z-06, 08, 11, 13 | *7 | EA |
| Tomoe Valve T-matic 3I-1, 2, 3, 4 | *7 | E3 |
| NELES BC series BC/BIC11 | *7 | NB |

Note) *7 For the double acting actuator, a reversing relay unit is required.

*14 If the valve body is for VFR (FloWing) or a butterfly valve, for the mounting bracket requirement consult to our sales.

*15 Select the option with the restoration feedback lever, if GOM manufactured before April, 1998. Select the option '8' (Accessory bracket for GOM actuator - User the case of existing GOP) if the existing control valve assembled with GOP and the accessories such as the Lock-up valves and solenoid valves.

*16 Confirm that boss's pitch of the actuator side is 69 mm, if it is required to assemble the mounting bracket to the actuator.

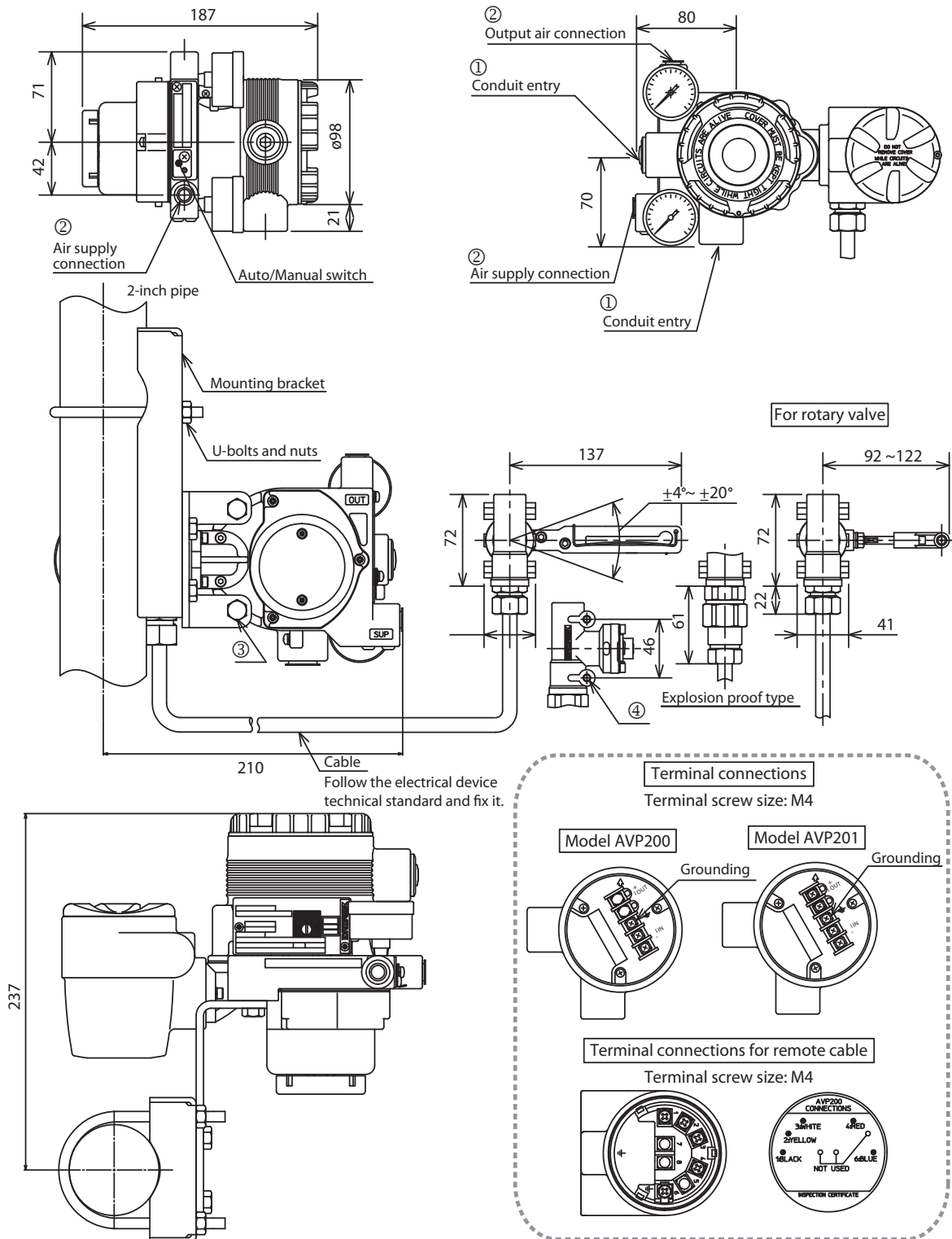
Table 3 Standard travel range and accuracy

| Actuator | Travel (mm) | Accuracy [% F.S.] |
|----------|-----------------------|-------------------|
| PSA1, 2 | 14.3, 20, 25 | 1 |
| PSA3, 4 | 20, 38 | 1 |
| HA1 | 6, 8, 10 | 3 |
| | 14.3, 25 | 1 |
| HA2 | 10 | 3 |
| | 14.3, 25, 38 | 1 |
| HA3 | 14.3 | 3 |
| | 25, 38, 50 | 1 |
| HA4 | 14.3 | 3 |
| | 25, 38, 50, 75 | 1 |
| VA5 | 25, 37.5, 50, 75, 100 | 1 |
| VA6 | 14.3 | 3 |
| PSA6, 7 | 25, 37.5, 50, 75, 100 | 1 |
| HK1 | 10 | 3 |
| PSK1 | 19 | 1 |

DIMENSIONS

For single acting actuator without pressure regulator with filter

[Unit: mm]

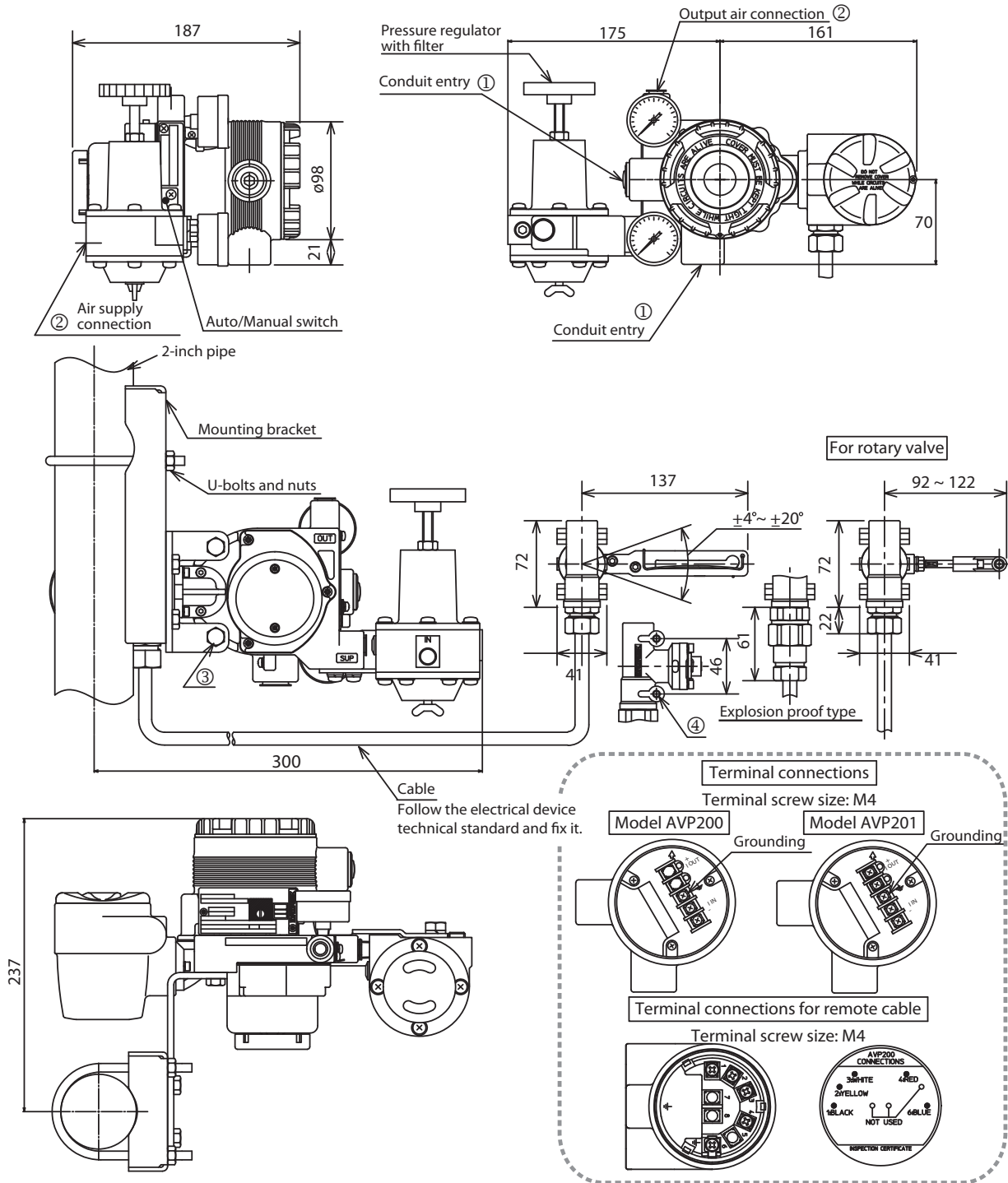


Note 1: Rotary angle should never exceed $\pm 30^\circ$.

| Type | Electrical connection | Air piping connection | Mounting thread | |
|------------------------------|-----------------------|-----------------------|-----------------|-----------------------|
| | | | AVP body | Valve travel detector |
| Water-proof / TIS Flameproof | G1/2 | Rc1/4 | M8 | M6 |
| Water-proof | 1/2NPT | 1/4NPT | 5/16-18UNC | 1/4-20UNC |
| Parts on drawings | ① | ② | ③ | ④ |

For single acting actuator with pressure regulator with filter

[Unit: mm]

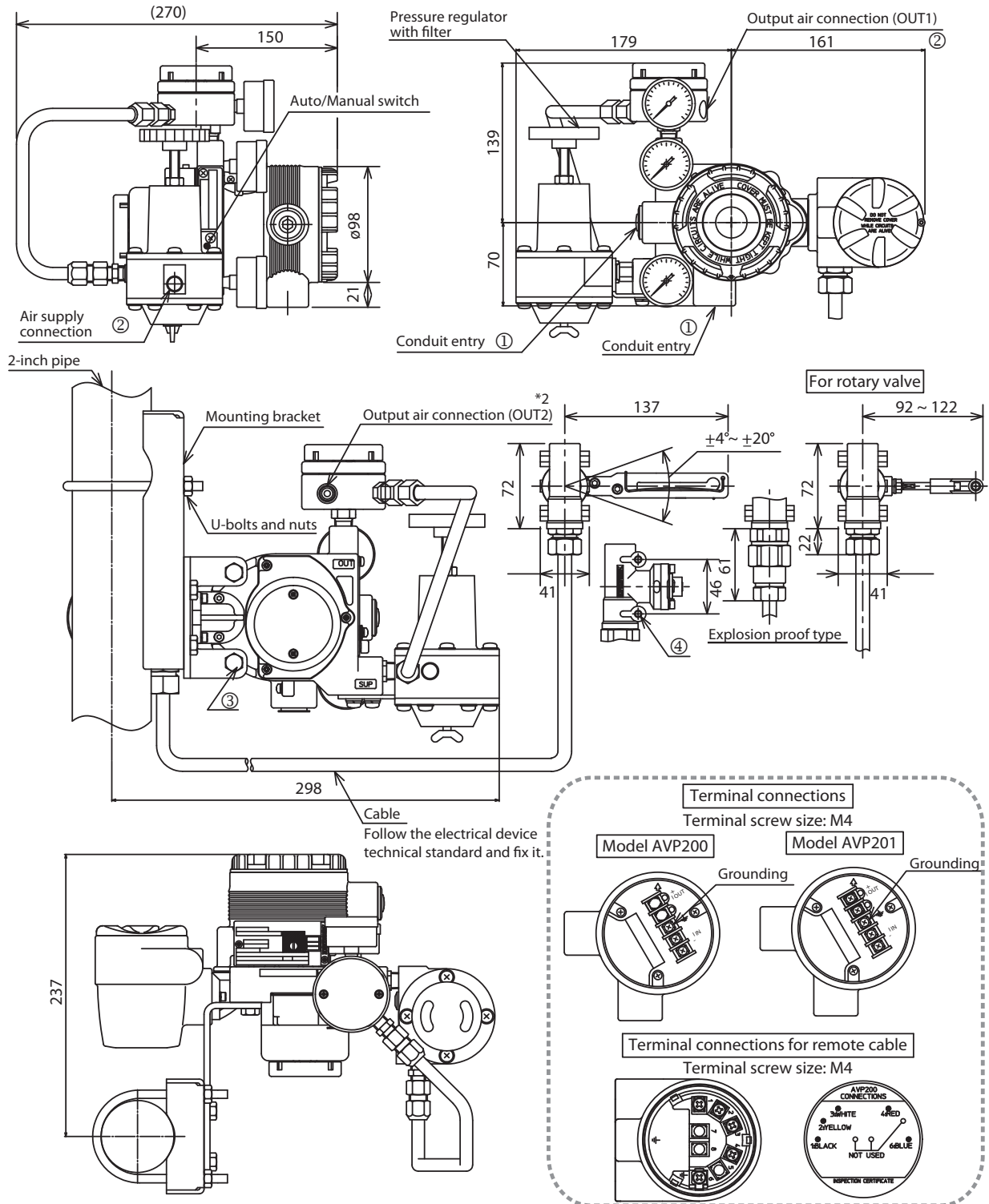


Note 1: Rotary angle should never exceed $\pm 30^\circ$.

| Type | Electrical connection | Air piping connection | Mounting thread | |
|-----------------------------|-----------------------|-----------------------|-----------------|-----------------------|
| | | | AVP body | Valve travel detector |
| Water-proof/ TIS Flameproof | G1/2 | Rc1/4 | M8 | M6 |
| Water-proof | 1/2NPT | 1/4NPT | 5/16-18UNC | 1/4-20UNC |
| Parts on drawings | ① | ② | ③ | ④ |

For double acting actuator without pressure regulator with filter

[Unit: mm]

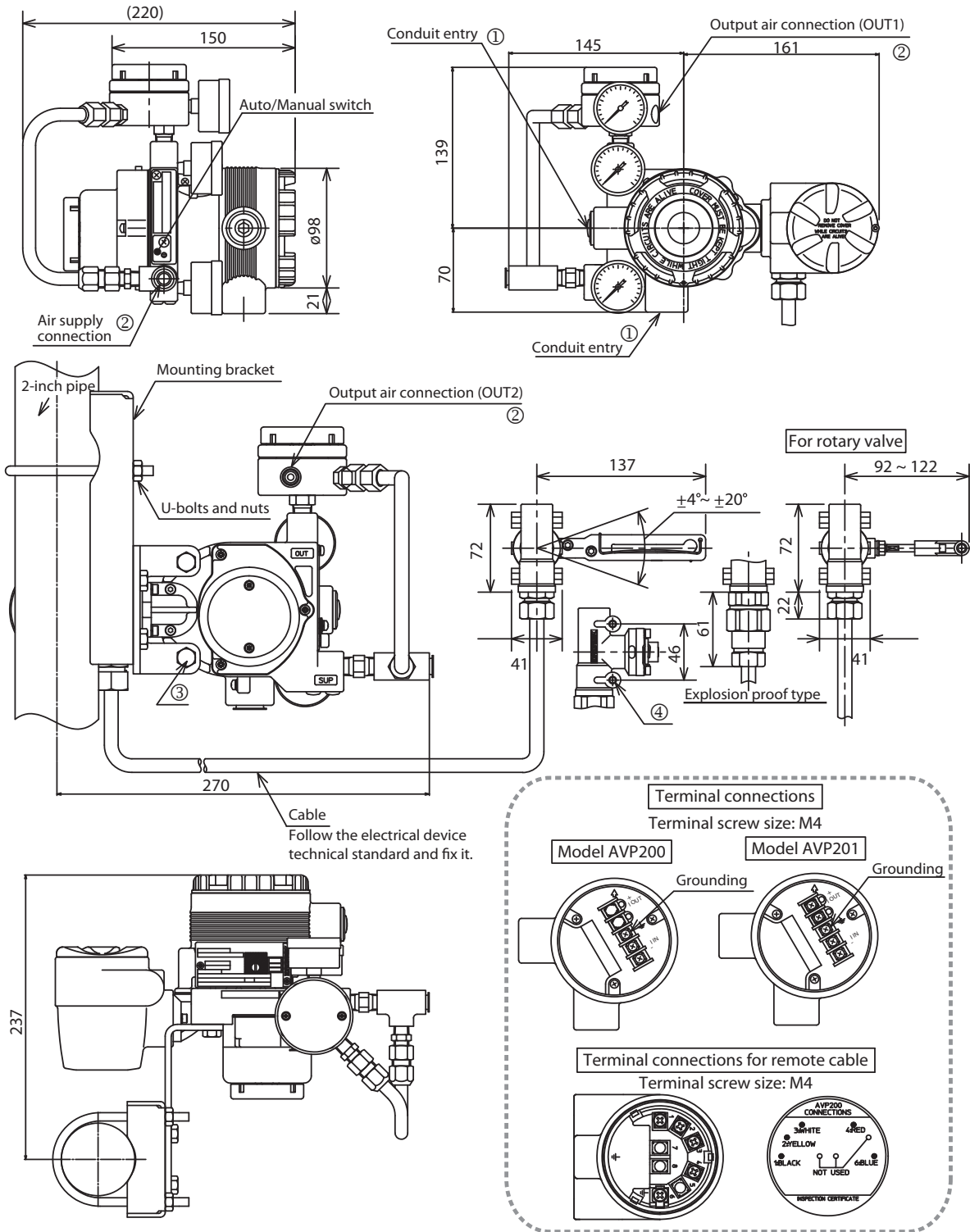


Note 1: Rotary angle should never exceed $\pm 30^\circ$.

| Type | Electrical connection | Air piping connection | Mounting thread | |
|-------------------------------|-----------------------|-----------------------|-----------------|-----------------------|
| | | | AVP body | Valve travel detector |
| Water-proof / THIS Flameproof | G1/2 | Rc1/4 | M8 | M6 |
| Water-proof | 1/2NPT | 1/4NPT | 5/16-18UNC | 1/4-20UNC |
| Parts on drawings | ① | ② | ③ | ④ |

For double acting actuator with pressure regulator with filter

[Unit: mm]

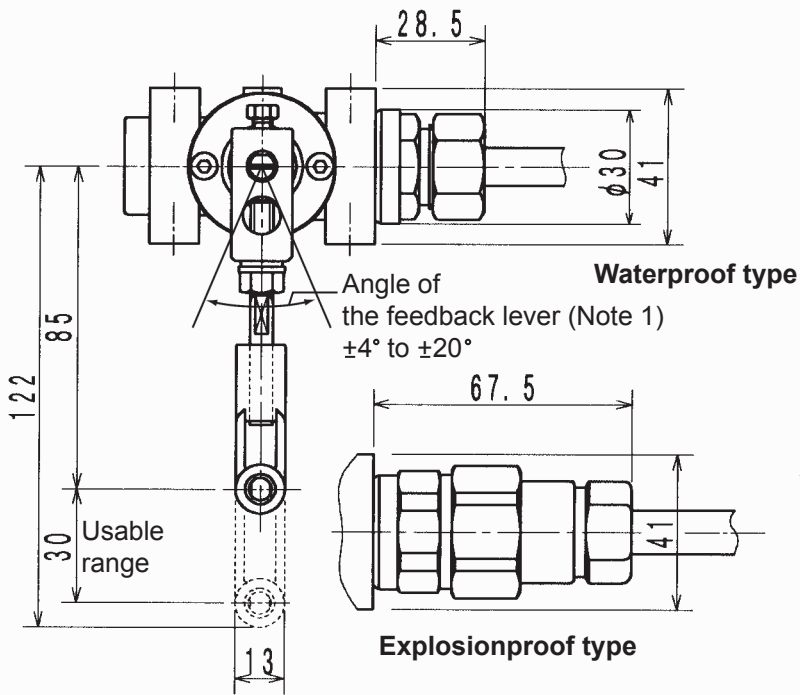


Note 1: Rotary angle should never exceed $\pm 30^\circ$.

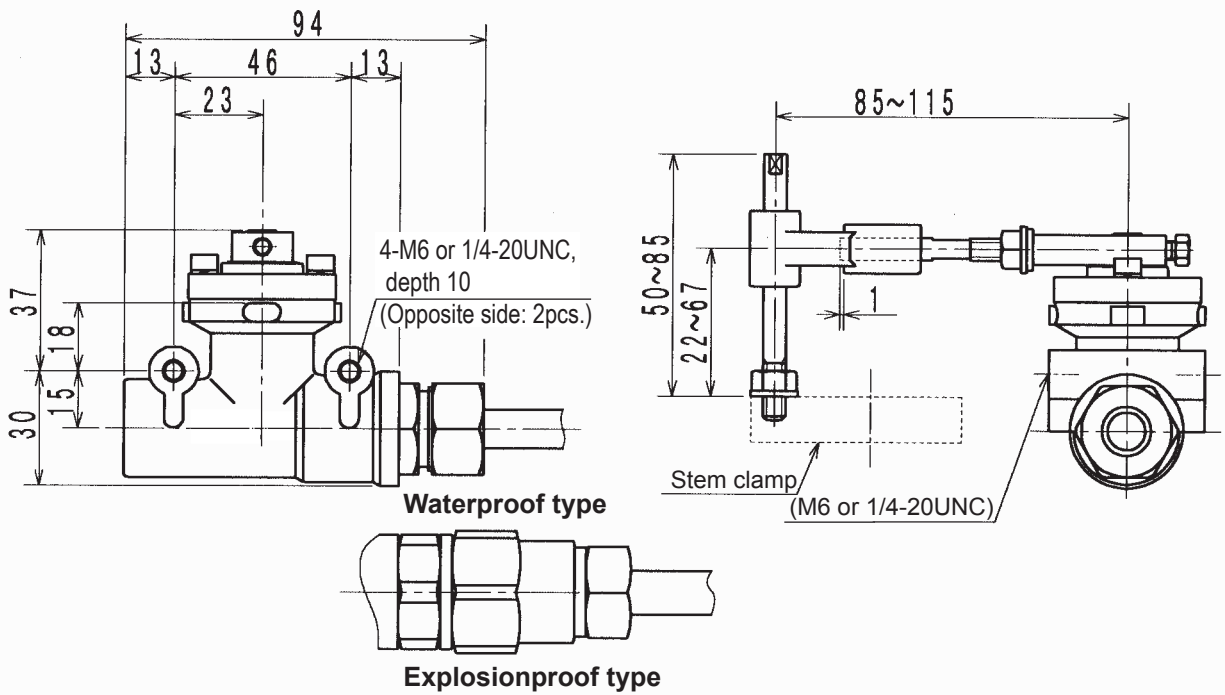
| Type | Electrical connection | Air piping connection | Mounting thread | |
|------------------------------|-----------------------|-----------------------|-----------------|-----------------------|
| | | | AVP body | Valve travel detector |
| Water-proof / TIS Flameproof | G1/2 | Rc1/4 | M8 | M6 |
| Water-proof | 1/2NPT | 1/4NPT | 5/16-18UNC | 1/4-20UNC |
| Parts on drawings | ① | ② | ③ | ④ |

For rotary valve actuator

[Unit: mm]



Note 1: Rotary angle should never exceed ±30°.



Please read the "Terms and Conditions" from the following URL before ordering or use:

<http://www.azbil.com/products/bi/order.html>

Specifications are subject to change without notice.

azbil

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