# 2-JAW PARALLEL GRIPPERS **INSTALLATION SIZE GP30**

## **▶ PRODUCT SPECIFICATIONS**



### Gripping force diagram

[N] Shows the arithmetic total of the individual forces that occur on the gripper 100 **a** fingers, depending on the gripper finger length 80 **⊙** GP30-B → < 60 ◆GP30-B <--> [mm] Colored area: increased wear and tear to be expected

### Forces and moments

Displays static forces and moments that can also have an effect, besides the gripping force.



Mr [Nm]	2
Mx [Nm]	2
My [Nm]	2
Fa [N]	80

# RECOMMENDED ACCESSORIES



Universal Jaw Aluminium

UB30



Centering Disc

ZE15H7X4



Mounting block

KB5



Inductive proximity switch

- Cable 5 m NJ5-E2



Inductive Proximity Switch Cable 0,3 m -Connector M8

NJ5-E2SK



Plug-in connector Straight Cable 5m - Socket M8 (female) KAG500



Straight Fittings - Quick Connect Style GVM5

Angled Fittings - Quick Connect Style WVM5

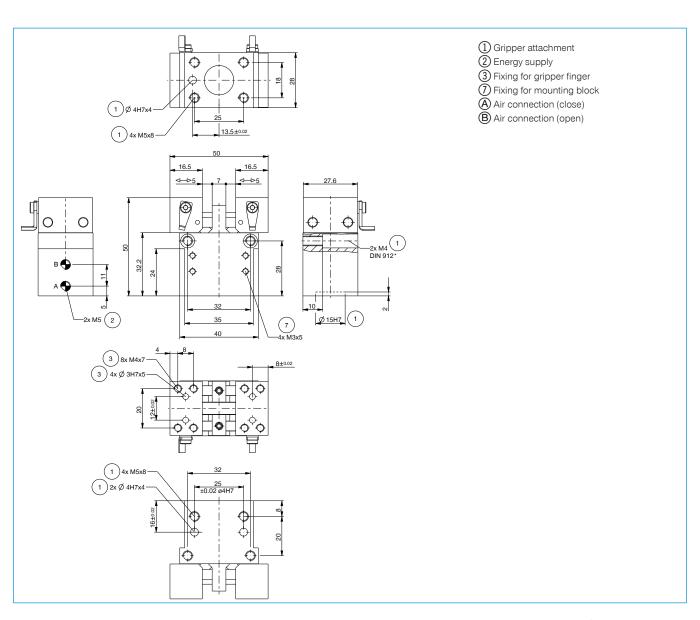


Quick Exhaust Valve

DEV04

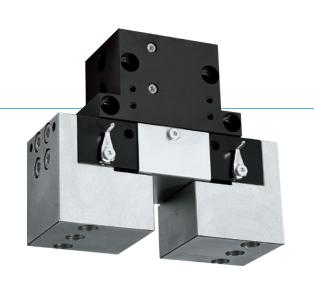
	► Technical Data*
Order no.	GP30-B
Stroke per jaw [mm]	5
Gripping force in closing [N]	94
Gripping force in opening [N]	76
Gripping force secured by spring min. [N]	
Closing time [s]	0.02
Opening time [s]	0.02
Repetition accuracy +/- [mm]	0.05
Operating pressure min. [bar]	3
Operating pressure max. [bar]	8
Operating temperature min. [°C]	5
Operating temperature max. [°C]	+80
Air volume per cycle [cm³]	3
Weight [kg]	0.15

<sup>\*</sup>All data measured at 6 bar



# 2-JAW PARALLEL GRIPPERS **SERIES GP**

### PRODUCT ADVANTAGES



# "The enduring"

### Proven technology

We have more than 20 years of proven reliability, which ensures uninterrupted production for you

### Very short cycle times

Low-friction circular guides enable very short cycle times and, therefore, high component output for your machine

### ► Failure-free continuous operation

Our uncompromising "Made in Germany" quality guarantees up to 10 million maintenance-free cycles

## > THE BEST PRODUCT FOR YOUR APPLICATION



Our products welcome the challenge!

Extreme conditions, all over the world—our tried and tested components and systems give you endless possibilities. Find the best product for your specific use: www.zimmer-group.de

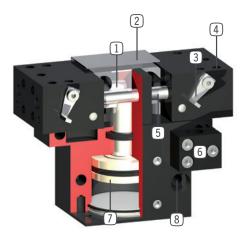
# **HOW TO ORDER CORRECTLY**

The product order numbers are arranged according to this diagram:

Order no.	GP45		-B	
For external gripping, self-locking, spring closing		S		
Without intergrated spring				-99



## **BENEFITS IN DETAIL**



### 1 Wedge hook mechanism

- synchronized the movement of the gripper jaws
- high force transfer

### 2 Cover plate

- to protect the guide and mechanics (from GP45)

### (3) Adjustable switch cam

- for position sensing

## 4 Gripper jaw

- individual gripper finger mounting

## 5 Roller slide

- for low wear movement sequence

### 6 Mounting block

- mounting for inductive proximity switch

### 7 Drive

- double-acting pneumatic cylinder

### 8 Mounting and positioning

- mounting possible from several sides for versatile positioning

## SERIES CHARACTERISTICS



Number of installation sizes	6
Stroke per jaw	3 mm - 13 mm
Gripping force	4 N - 5250 N
Weight	0,033 kg - 1,4 kg
AP class	2



10 million maintenance-free cycles (max.)



Spring closing C



Inductive sensor

**IP 30** 

IP30